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powering 24\"  
water pump Self-  
Priming Pump  
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The following information applies throughout this manual to Gorman Rupp Roto Prime Series basic pumps. This manual will alert personnel to known procedures which require special attention, to those which could damage equipment, and to those which

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### could be dangerous to personnel.

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The following information applies throughout this manual to Gorman Rupp RS and RD Roto Prime Series basic pumps.

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**Re Manual**  
Because pump installations are seldom identical, this manual cannot possibly provide detailed instructions and pre cautions for each specific application.

RS AND RD  
SERIES PUMPS -  
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Pumps

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Gorman Rupp Rs M  
anuals(Roto-Prime)  
- Gorman-Rupp  
Pumps

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no control over or  
particular  
knowledge of the  
power source which  
will be used. Refer  
to the manual  
accompanying the  
power source  
before attempting



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Rs Manuals  
to be in operation.  
Because pump  
installations are  
seldom identical,  
this manual cannot  
possibly provide  
detailed instructions  
and pre Page 12/26  
...

Gorman Rupp Rs  
Manuals  
We have a number  
of resources

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available to assist Gorman-Rupp pump users. Manuals are specific to serial number ranges, and parts for your pump may be specific to your particular serial number.

Product Support -  
Gorman-Rupp  
Pumps

Gorman Rupp has

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no control over or particular knowledge of the power source which will be used. Refer to the manual accompanying the power source before attempting to be gin operation. Because pump installations are seldom identical, this manual cannot

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possibly provide detailed instructions and pre cautions for each specific application.

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### Refrigerators

detailed information concerning your model. Parts lists can sometimes vary from pump to pump. Your serial number is critical in determining the correct parts and service requirements for your pump.

Information on this

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Gorman-Rupp  
Pumps

RD & RS Series ®  
(Roto-Prime)  
These pumps  
feature our positive  
priming system that  
allows the pumps to  
run dry

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### Refrigeration

continuously without causing damage. The priming system virtually eliminates leaks, reducing environmental concerns and giving the unique capability to operate under flooded-suction staging conditions.

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### RD & RS Series®

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Pumps

Welcome to Gorman-Rupp Pumps. Since 1933, Gorman-Rupp has manufactured the high-performance, high-quality pumps and pumping systems required for lasting service in the

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Municipal, water, wastewater, sewage, industrial, construction, petroleum, mining, fire, and OEM markets.

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Series ®  
ReliaSource ®  
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### Ground Lift Stations

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Welcome to Gorman-Rupp Pumps  
A Gorman-Rupp automatic air release valve may  
This pump is self-priming, but the pump should be installed in a bypass line, or the bypass line may never be

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operated unless  
there is liquid in the  
be left open. Page  
17: Lines With A  
Bypass Lines With  
A Bypass ing it.  
Refill the pump  
casing with cool  
liquid.

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A--1 SAFETY ---  
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### Refrigeration

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Gorman Rupp pump.  
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carefully to learn  
how to safely install  
and operate your  
pump. Failure to do  
so could result in  
personal injury or  
damage to the  
pump. This pump is  
a 10 Series, semi  
open impeller, self  
priming centrifugal

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### model with a

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